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## SPYDER POWER ON/OFF PROCEDURES

### POWER OFF SEQUENCE:

1. Ensure that any screen loaded is removed.
2. Close the **Spyder Control Panel (SCP)** software.
3. Shut down the Windows PC via the **START** button (lower left-hand corner of screen).
4. Please wait **15 minutes** for the ink to cool down sufficiently to solidify on the print head face.
5. To the right side of the Spyder press the **OFF** button (**if panel has ON/OFF buttons**) or **Emergency stop button** on the panel to the right side of the Spyder.
6. Flip the main power switch **OFF** at the rear of the **AIR & POWER CABINET (APS)**.

### POWER ON SEQUENCE:

1. Flip the main power switch **ON** at the back of the APS.
2. To the right side of the Spyder press the **ON** button (**if panel has ON/OFF buttons**). Or un-twist the **Emergency stop button** then press the **ON** button.
3. Turn **ON** the Spyder PC power button at the front of the APS box.
4. Manually, slowly move the print head carriage 3 cm to the left of home position.
5. Launch the Spyder Control Panel by clicking the SCP icon in the desktop or in the taskbar area at the bottom of the screen.
6. The print head carriage and drum holder should move to their respective home positions.
7. Ensure after warm-up you have a **Green** checkmark and happy face on the SCP.
8. Then wait and allow an additional **15 minutes** after that. This will greatly reduce chances of SCP system errors or head jet clogging.
9. Then perform a soft purge at **4** psi. Wait about 2-3 minutes.
10. Before printing wipe the bottom area below the two small screws which are below the Jetline on the head face. **NEVER** face wipe the print head.
11. Print a Jetttest. If there are jets missing repeat steps 9 & 10 and try printing the Jetttest again.